

Thermofit[®] Molded Parts

Specification Control Drawing

Limited Distribution

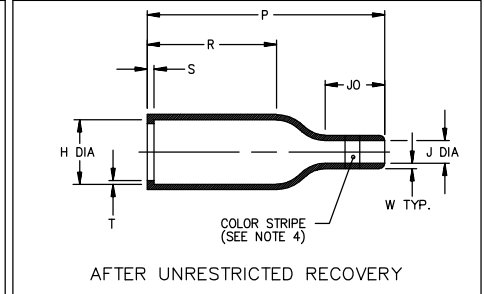
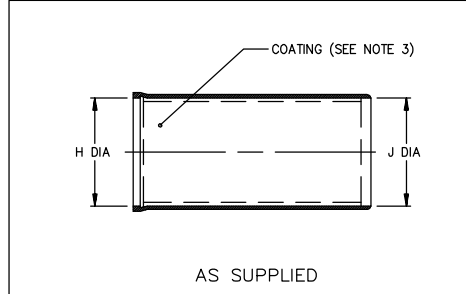
Part Number : 202D1XX-X-60
 Description : Boot, Straight, With Lip

NOTES

- All dimensions are in $\frac{\text{inches}}{\text{[millimeters]}}$
- Dimensions appearing in table are as follows:
 - a - As Supplied
 - b - After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- Parts shall have color stripe .12 wide x 360° around outside surface approx. as shown and must meet requirements set forth in MS3109. colors shall be as follows:

Dash No.	Color
-3	White
-4	Red
-12	Yellow

- Parts to have only one lip because of core change.



PART NUMBER	H		J			P ±10% b	R Ref b	S Ref b	T Ref b	JO ±10% b	W ±20% b
	Min	Max	Min	Min	Max						
	a	b	-3,-4 a	-12 a	b						
202D121-X-60	$\frac{.92}{[23,3]}$	$\frac{.41}{[10,5]}$	$\frac{.92}{[23,3]}$	$\frac{.49}{[12,4]}$	$\frac{.22}{[5,6]}$	$\frac{1,50}{[38,1]}$	$\frac{.83}{[21,1]}$	$\frac{.12}{[3,0]}$	$\frac{.04}{[1,0]}$	$\frac{.40}{[10,2]}$	$\frac{.07}{[1,78]}$
202D132-X-60	$\frac{1,12}{[28,4]}$	$\frac{.56}{[14,3]}$	$\frac{1,12}{[28,4]}$	$\frac{.58}{[14,7]}$	$\frac{.26}{[6,6]}$	$\frac{2,16}{[54,9]}$	$\frac{1,09}{[27,7]}$	$\frac{.12}{[3,0]}$	$\frac{.04}{[1,0]}$	$\frac{.65}{[16,5]}$	$\frac{.07}{[1,78]}$
202D142-X-60	$\frac{1,22}{[31,0]}$	$\frac{.70}{[17,8]}$	$\frac{1,22}{[31,0]}$	$\frac{.63}{[16,0]}$	$\frac{.28}{[7,2]}$	$\frac{2,63}{[66,8]}$	$\frac{1,39}{[35,3]}$	$\frac{.12}{[3,0]}$	$\frac{.04}{[1,0]}$	$\frac{.70}{[17,8]}$	$\frac{.08}{[2,03]}$
202D153-X-60	$\frac{1,42}{[36,0]}$	$\frac{.88}{[22,4]}$	$\frac{1,42}{[36,0]}$	$\frac{.73}{[18,5]}$	$\frac{.33}{[8,4]}$	$\frac{3,15}{[80,0]}$	$\frac{1,63}{[41,4]}$	$\frac{.12}{[3,0]}$	$\frac{.04}{[1,0]}$	$\frac{.82}{[20,8]}$	$\frac{.08}{[2,03]}$
202D163-X-60	$\frac{1,68}{[42,7]}$	$\frac{1,11}{[28,2]}$	$\frac{1,68}{[42,7]}$	$\frac{.87}{[22,0]}$	$\frac{.39}{[9,9]}$	$\frac{4,08}{[103,6]}$	$\frac{2,22}{[56,4]}$	$\frac{.12}{[3,0]}$	$\frac{.065}{[1,65]}$	$\frac{.97}{[24,6]}$	$\frac{.09}{[2,29]}$
202D174-X-60	$\frac{2,04}{[51,8]}$	$\frac{1,38}{[35,1]}$	$\frac{2,04}{[51,8]}$	$\frac{1,39}{[35,3]}$	$\frac{.62}{[15,8]}$	$\frac{5,13}{[130,3]}$	$\frac{2,54}{[64,5]}$	$\frac{.12}{[3,0]}$	$\frac{.08}{[1,65]}$	$\frac{1,56}{[39,6]}$	$\frac{.13}{[3,3]}$
202D185-X-60	$\frac{2,60}{[66,0]}$	$\frac{1,75}{[44,5]}$	$\frac{2,60}{[66,0]}$	$\frac{1,80}{[45,7]}$	$\frac{.80}{[20,4]}$	$\frac{6,50}{[165,1]}$	$\frac{3,31}{[84,1]}$	$\frac{.12}{[3,0]}$	$\frac{.08}{[2,0]}$	$\frac{1,90}{[48,3]}$	$\frac{.16}{[4,06]}$
202D196-X-60	$\frac{3,22}{[81,7]}$	$\frac{2,27}{[57,6]}$	$\frac{3,22}{[81,7]}$	$\frac{2,25}{[57,1]}$	$\frac{1,00}{[25,4]}$	$\frac{7,00}{[177,8]}$	$\frac{3,75}{[95,3]}$	$\frac{.12}{[3,0]}$	$\frac{.08}{[2,0]}$	$\frac{1,88}{[47,8]}$	$\frac{.16}{[4,06]}$

STE Raychem
 TE Connectivity
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 300 CONSTITUTION DRIVE
 MENLO PARK, CALIFORNIA 94025

Revision : B1
 Date : 20APR11

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MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-3	Polyolefin, Semi-rigid	RT-301	/42	S-1017	Adhesive
-4	Polyolefin, Flexible	RT-1304	/42	S-1017	Adhesive
-12	*VITON, Flexible	RT-1312	N/A		

*VITON is a Registered Trademark of Dupont

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 CHECK FOR THE LATEST REVISION.

ORDERING INFORMATION

202D1XX -X -60 /42

Base part number _____
 Material dash number _____
 (See Compatability Chart)
 Modification number _____
 (If necessary, see front of scd binder
 for a complete list)
 Adhesive slash number _____
 (If necessary, see Compatability Chart)

THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR
 NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

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