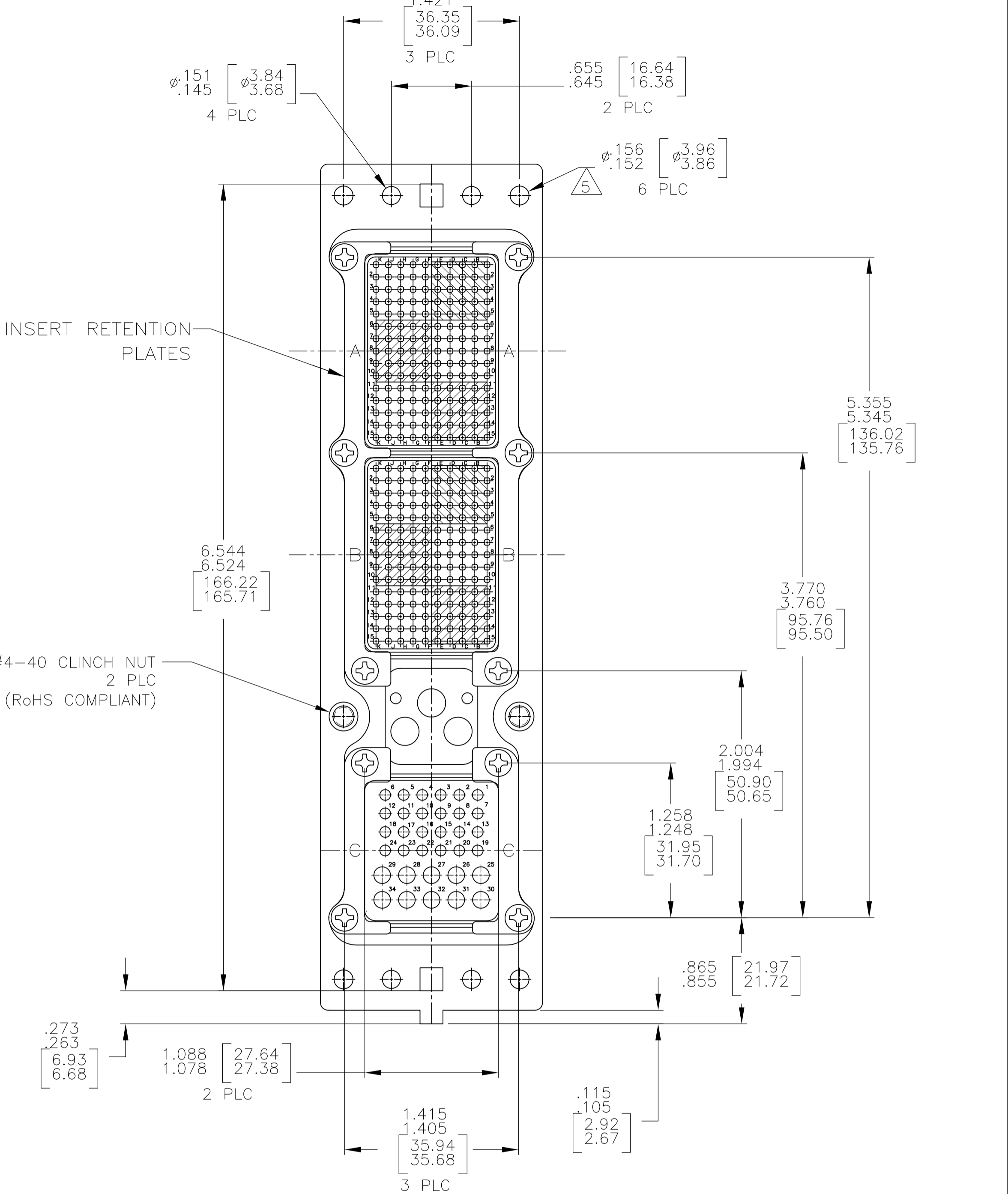
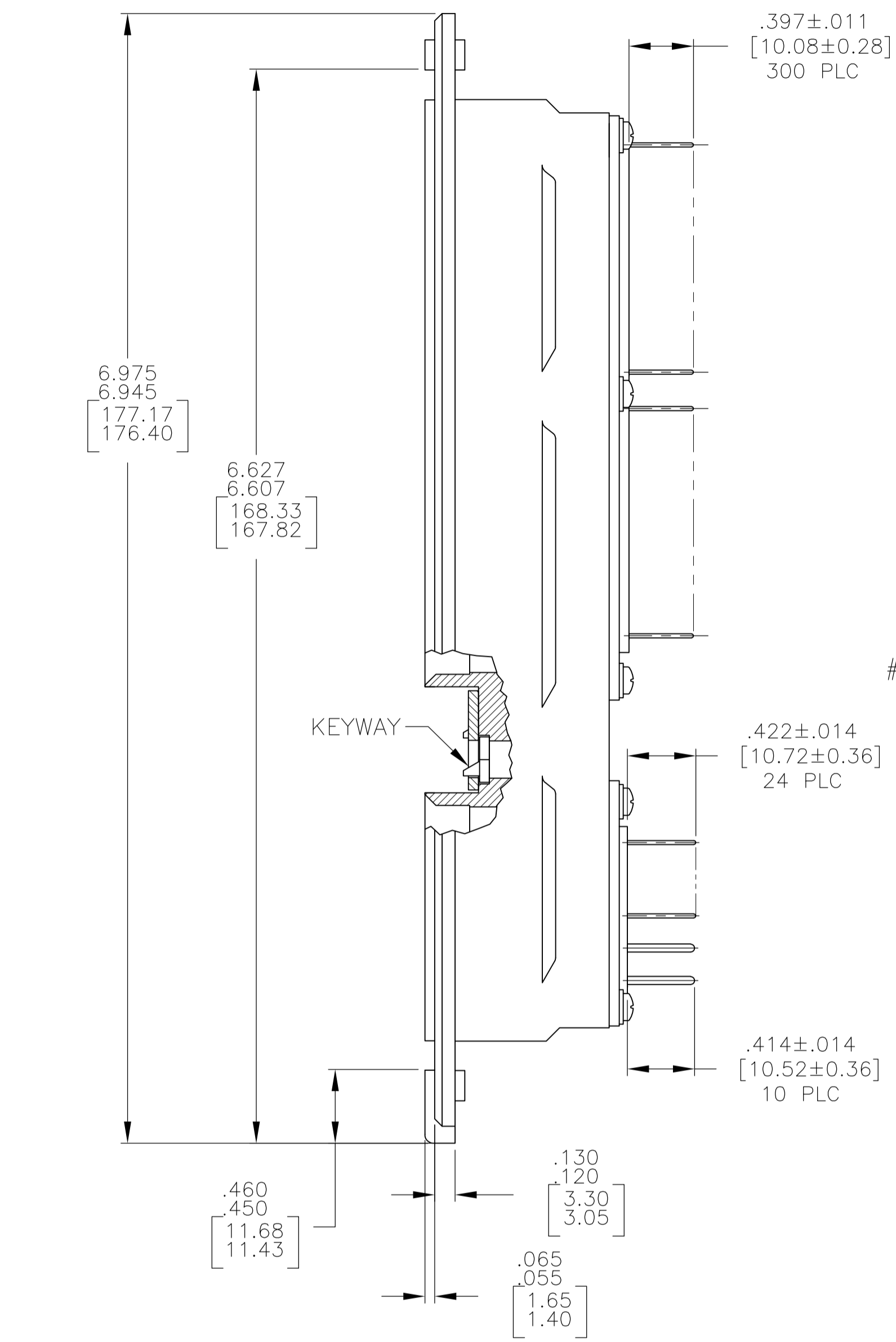
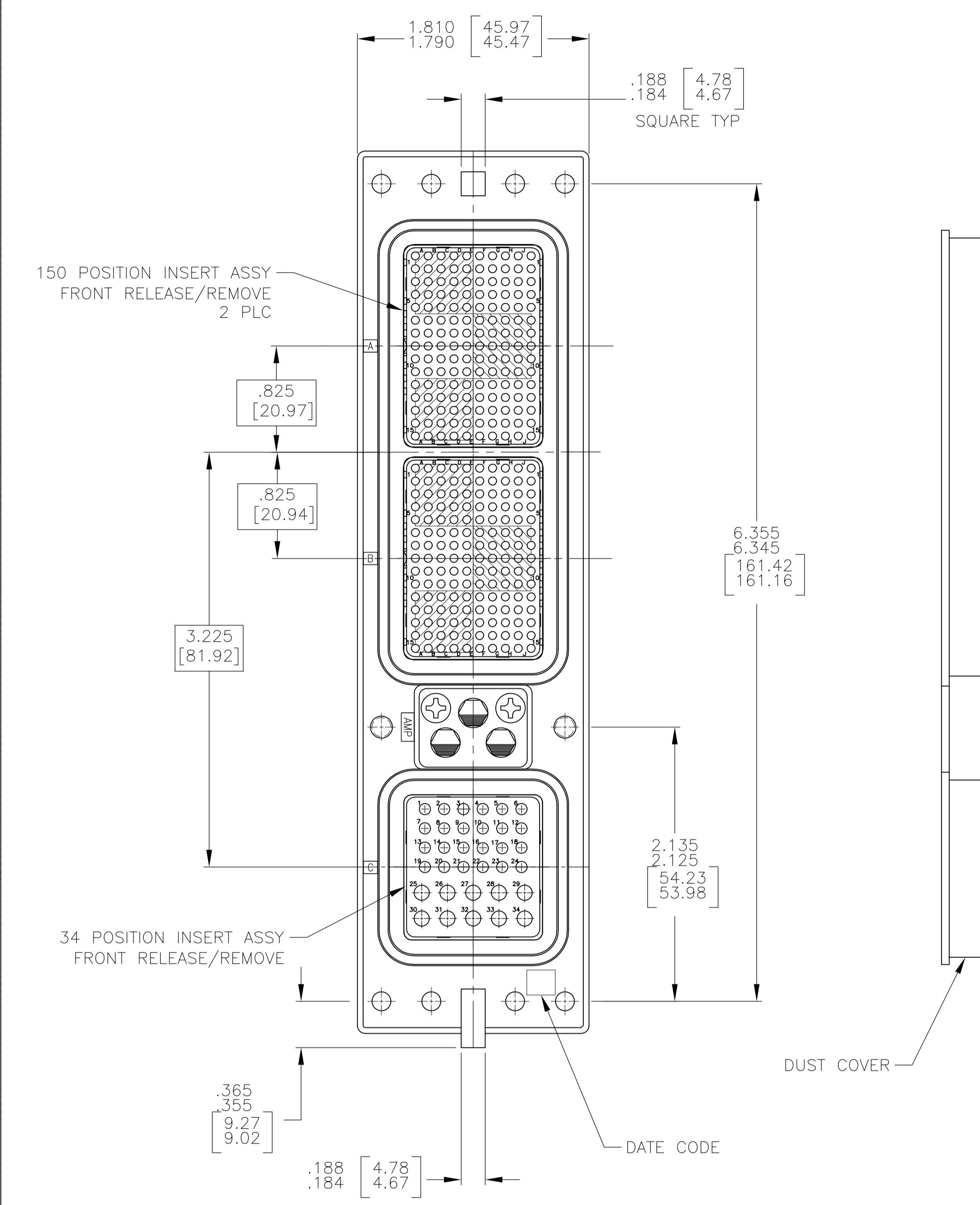


REVISONS		DATE	BY	APPROVED
D	REV PER ECO 13-002359	2-8-13	CT	WB



- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION
 - DUST COVER INSTALLED FOR SHIPPING.
 - KEYING SHOWN IN POSITION "01" FOR REFERENCE ONLY. SEE TABLE FOR KEYING POSITION. FOR POSITION "00" KEYING SHIPPED UNASSEMBLED.
 - CONTACTS NOT SHOWN IN FRONT AND REAR VIEWS FOR CLARITY.
- 5 TWO OF THE SIX .154 NOMINAL HOLES HAVE #4-40 CLINCH NUTS INSTALLED.

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	CHROMATE CONVERSION MIL-C-5541 CLASS 3, TYPE II
INSERT RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	CHROMATE CONVERSION MIL-C-5541 CLASS 3, TYPE II
SCREWS AND LOCKWASHERS	STEEL OR STAINLESS STEEL	CHROMATE OVER ZINC OR PASSIVATED
POLARIZING KEYS	ZINC ALLOY PER ASTM-B-86	-
POLARIZING KEY RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
INSERTS	THERMOSET OR THERMOPLASTIC PPS PER MIL-M-24519	-
DUST COVER	CONDUCTIVE THERMOPLASTIC	-

"01"	MODULE A 211431-6 (SZ 22 POSTED SOCKET CONTACT; QTY=150) MODULE B 211431-6 (SZ 22 POSTED SOCKET CONTACT; QTY=150) MODULE C 2-448138-6 (SZ 20 POSTED PIN CONTACT; QTY=24) 448139-6 (SZ 16 POSTED PIN CONTACT; QTY=10)	2157235-1
KEYING POSITION	CONTACTS INCLUDED AND INSTALLED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± .005
1 PLC	± .004
2 PLC	± .003
3 PLC	± .002
4 PLC	± .001
ANGLES	± .001

MATERIAL: SEE TABLE

FINISH: SEE TABLE

WEIGHT: -

CUSTOMER DRAWING

DIN: C.C.THOMAS 1-11-11

CHK: K.THACKSTON 1-11-11

APVD: K.THACKSTON 1-11-11

NAME: RCPT ASSY, SIZE 2, ARINC 600 (150/150/34), FR

SIZE: A1

CAGE CODE: 00779

DRAWING NO: 2157235

RESTRICTED TO: -

SCALE: 3:2

SHEET: 1 OF 1

REV: D