



- NOTES
- ① THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ④: 0.9 TO 1 N · m.
 THE RECOMMENDED ADHESIVE AND PRIMER OF REF. NO. ⑨: LOCTITE 243 AND LOCK PRIMER 7649 MADE BY HENKEL JAPAN LTD.
 - ② THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑫: 0.9 TO 1 N · m.
 THE RECOMMENDED ADHESIVE AND PRIMER OF REF. NO. ⑨: LOCTITE 243 AND LOCK PRIMER 7649 MADE BY HENKEL JAPAN LTD.
 - ③ ROTATION EXAMPLE ARE SHOWN FOR REF. NO. ①, ④, ⑨, AND ⑫.
 - ④ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

| NO. | MATERIAL | FINISH | REMARKS | NO. | MATERIAL | FINISH | REMARKS |
|-----|-----------------------|--|---------|-----|--|---------|---------|
| 6 | PHOSPHOR BRONZE | NICKEL PLATING | | | | | |
| 5 | STAINLESS STEEL | | | 12 | POLYPHENYLENE SULFIDE | (BLACK) | UL94V-0 |
| 4 | ZINC ALLOY | NICKEL PLATING | | 11 | POLYAMIDE | (WHITE) | UL94V-0 |
| 3 | ZINC ALLOY | NICKEL PLATING | | 10 | HYDROGENATION ACRYLONITRILE BUTADIENE RUBBER | (BLACK) | |
| 2 | PHOSPHOR BRONZE | SURFACE: GOLD 0.2 μ m min. UNDER PLATING: NICKEL 2 μ m min. | | 9 | POLYAMIDE | (BLACK) | UL94V-0 |
| 1 | POLYPHENYLENE SULFIDE | (BLACK) | UL94V-0 | 8 | ACRYLONITRILE BUTADIENE RUBBER | (BLACK) | |
| | | | | 7 | ACRYLONITRILE BUTADIENE RUBBER | (BLACK) | |

| UNITS | SCALE | COUNT | DESCRIPTION OF REVISIONS | DESIGNED | CHECKED | DATE |
|--------------------------|-------|-------|--------------------------|------------------------------|---------|------|
| mm | 2 : 1 | △ | | | | |
| APPROVED : HY. KOBAYASHI | | | 18.02.26 | DRAWING NO. EDC-117785-31-00 | | |
| CHECKED : HY. KOBAYASHI | | | 18.02.26 | PART NO. HR08D-12WPM-2S(31) | | |
| DESIGNED : DS. MATSUNE | | | 18.02.24 | CODE NO. CL108-0272-0-31 | | |
| DRAWN : AI. NISHIYAMA | | | 18.02.22 | △ 1/1 | | |